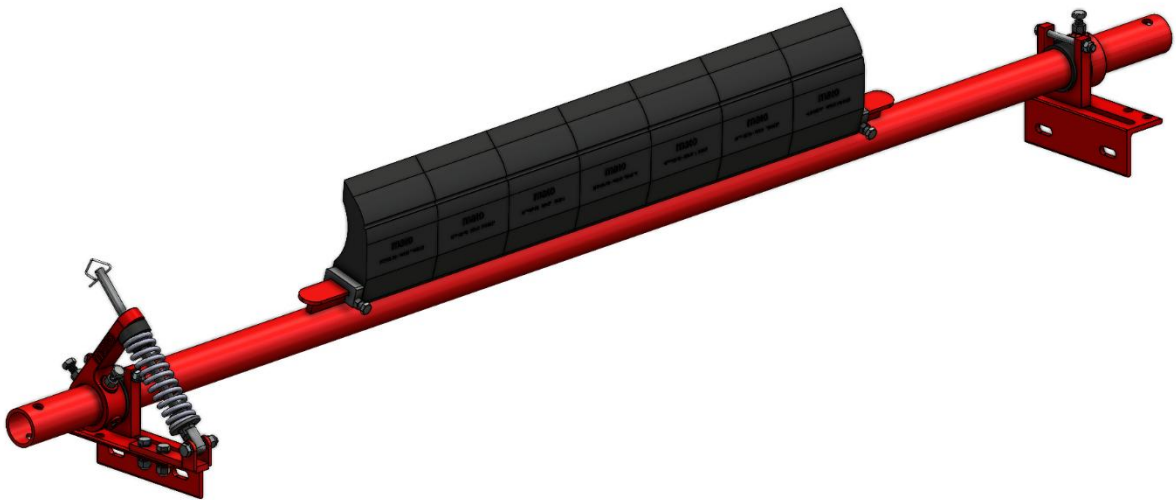


MTP185 CS1 Primary Cleaner Installation, Operation and Maintenance Manual



Purchase Date: _____

Purchased From: _____

Installation Date: _____

This information will be helpful for any future inquiries or questions about belt cleaner replacement parts, specifications or troubleshooting.

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Section 1 – Important Information

1.1 General Introduction

This manual is intended to help you understand how this product operates and to assist you in achieving maximum efficiency throughout its service life. For the product to function safely and effectively, it is important that the information and guidelines provided are fully understood and followed. Within this manual you will find safety precautions, installation instructions, maintenance procedures, and troubleshooting guidance. If you encounter questions or issues not addressed here, please visit our website or contact our Customer Service Department.

Please review this manual carefully and ensure it is provided to anyone who will be directly involved in the installation, operation, or maintenance of this cleaner. Although the installation and servicing procedures have been designed to be as straightforward as possible, proper installation along with routine inspections and maintenance are still necessary to keep the cleaner operating at peak performance.

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1.2 User Benefits

Proper installation along with consistent maintenance can deliver the following advantages for your operation:

- Decreased conveyor downtime
- Reduced labour hours
- Lower overall maintenance budget requirements
- Extended service life for the belt cleaner and other conveyor components

1.3 Service Option

The MTP185 Cleaner is engineered for straightforward installation and servicing by your onsite personnel. If you would rather have full turn-key factory service, please reach out to your local MATO Field Representative.

Section 2 – Safety Considerations and Precautions

Before installing or operating the MTP185 Cleaner, it is essential to review and understand the safety information provided. Various set-ups, maintenance, operational tasks involve contact with stationary and operating conveyors. Each situation requires adherence to its specific safety protocol.

2.1 Stationary Conveyors

The following tasks are carried out when the conveyor is stationary and isolated:

- Installation
- Blade replacement
- Repairs
- Tension adjustments
- Cleaning

DANGER

It is essential that all Lockout/Tagout regulations are followed before performing any of the above activities. Not applying Lockout/Tagout procedures exposes personnel to unexpected movement of the conveyor belt, which can cause uncontrolled action of the belt cleaner. Serious injury or fatal consequences may result.

Before working:

- Lockout/Tagout the conveyor power source
- Follow site regulations/instructions for belt maintenance
- ensure work site is safe to carry out work

WARNING

Use Personal Protective Equipment (PPE):

(as per site requirements)

- Safety eyewear
- Hardhats
- Safety footwear
- Safety gloves

Close quarters, springs and heavy components create a worksite that compromises a worker's eyes, feet and skull. PPE must be worn to control the foreseeable hazards associated with conveyor belt cleaners. Serious injuries can be avoided.

2.2 Operating Conveyors

There are two routine tasks that must be performed while the conveyor is running:

- Inspection of the cleaning performance
- Dynamic troubleshooting

DANGER

Every belt cleaner presents an in-running nip hazard. Never touch or interfere with a cleaner while it is in operation. Hazards associated with an operating cleaner can result in immediate amputation or entrapment. Do not attempt to make any adjustments while the cleaner is running.

WARNING

Unexpected belt tears or projections may catch on the cleaner, causing sudden and forceful movement of the cleaner assembly. Loose or flailing components can lead to severe injury or death.

WARNING

Belt cleaners can also become projectile hazards. Maintain as much distance from the cleaner as reasonably possible and always wear appropriate PPE. Flying debris can cause serious harm.

Section 3 – Pre-installation Checks and Verifications

3.1 Checklist

- Verify that the cleaner size matches the belt width
- Inspect the belt cleaner carton to confirm all required parts are present
- Review the “Tools Needed” list at the top of the installation instructions
- Inspect the conveyor site:
 - Ensure the conveyor being serviced, along with any upstream/downstream conveyors, is fully isolated in accordance with regulatory and site procedures
 - Determine whether the cleaner will be installed on a chute
 - Identify if the installation is on an open head pulley that will require mounting structure
 - Check for any obstructions that may necessitate adjustments to the cleaner’s location
 - Carry out a complete risk assessment and safe method statement as required by site standards for the work area, and prepare a job plan based on the instructions provided here

Note:

That the installation instructions provided should be regarded as typical guidelines and recommendations. These installation instructions may not fully reflect site conditions and/or safety requirements.

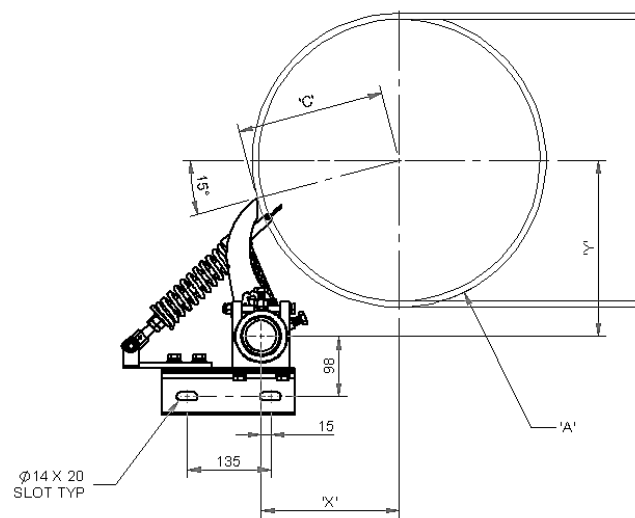
Section 4 – Installation Instructions

MTP185 CS1 Cleaner

MTP185 CS1 - MOUNTING

Tools required:

- Rule
- Tape measure
- Marking pen
- Level
- 3/4" (19mm) spanner
- 7/8" (22mm) spanner
- Pinch bar



*Physically lock out and tag the conveyor at the power source
before you begin cleaner installation.*

4.1 MTP185 CS1 Cleaner – Chute Mounting

Installation specifications and instructions are based on the assumption that the conveyor is in its working position (angle). If the conveyor angle will be different, the cleaner mounting brackets should be installed per the final position, parallel to conveyor structure.

1. Locating correct shaft position. Measure and determine Dimension A. Find Dimension A on the Shaft Location Chart (refer to fig.1) and determine Dimensions X, Y and C.
2. Measure out from the center of pulley shaft parallel with ground level, mark out 'X' dimension. From 'X' dimension, draw a line down perpendicular with ground line, then measure and mark out dimension 'Y' (refer to fig.2). This indicates the location of the center of the cleaner shaft. Measure and mark out both sides of pulley.

Pulley Diameter = _____ mm; X = _____ mm; Y = _____ mm; C = _____

Using the correct X and Y coordinates will position the cleaner at 15° below the center line of the pulley (center line parallel with ground level) on the head pulley.

fig. 1

A = Pulley Diameter + Lagging and Belt
C = Critical Spec. if there is any obstruction in proposed X, Y location.
X, Y measurements can be modified. C is required to remain the same

Shaft Location Chart

| A | X | Y | C |
|-----|-----|-----|-----|
| 250 | 72 | 247 | 257 |
| 275 | 86 | 251 | 265 |
| 300 | 101 | 254 | 274 |
| 325 | 115 | 258 | 282 |
| 350 | 129 | 261 | 291 |
| 375 | 142 | 265 | 301 |
| 400 | 155 | 268 | 310 |
| 425 | 169 | 272 | 320 |
| 450 | 182 | 275 | 330 |
| 475 | 195 | 279 | 340 |
| 500 | 207 | 282 | 350 |
| 525 | 220 | 285 | 360 |
| 550 | 233 | 289 | 371 |
| 575 | 246 | 292 | 382 |
| 600 | 258 | 295 | 392 |
| 625 | 271 | 299 | 403 |
| 650 | 283 | 302 | 414 |
| 675 | 296 | 305 | 425 |
| 700 | 308 | 308 | 436 |
| 725 | 321 | 312 | 447 |
| 750 | 333 | 315 | 458 |
| 775 | 345 | 318 | 470 |
| 800 | 358 | 322 | 481 |
| 825 | 370 | 325 | 493 |
| 850 | 383 | 328 | 504 |
| 875 | 395 | 331 | 516 |
| 900 | 407 | 335 | 527 |

Note:
If modifications are required to 'X' and 'Y' dimensions due to obstruction in existing structure, please refer to page 11.

4.2 Cleaner X, Y Locations Modifications (If required)

In certain installations, it may be required to adjust the location of a primary cleaner shaft due to structural obstructions that prevent installation at the recommended position. The shaft location can be relocated without affecting cleaner performance, provided the critical "C" dimension is maintained.

1. Determine Required Modification

Mark out the existing X and Y dimensions as per shaft location chart (fig.1 pg. 10). Identify the amount of relocation required to provide sufficient clearance for the shaft and tensioning assembly. For an example if we determine the 'Y' dimension needs to be lowered by 25mm to clear all structure, we now have 2 dimensions out of 3 required to locate shaft. ('C' and 'Y' are known and 'X' is to be calculated).

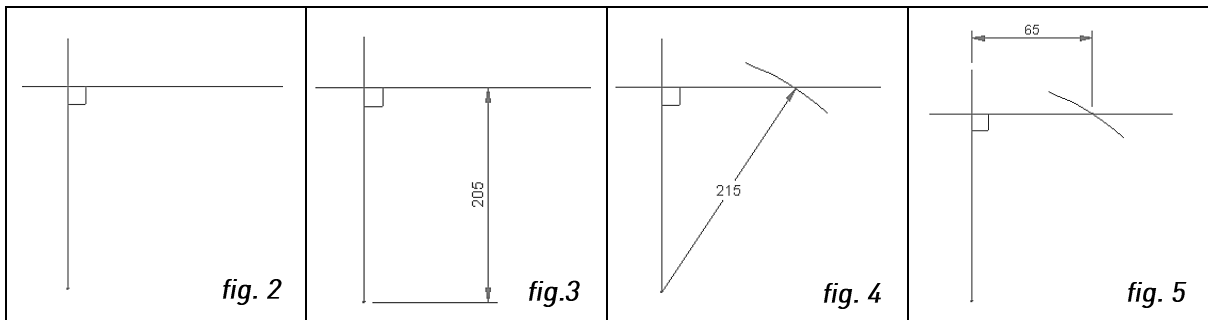
2. Calculate the New X Dimension

From center of pulley draw a vertical line down and horizontal line across (fig. 2). Measure down from the intersection the newly determined 'Y' dimension and mark (fig. 3). From this new Y reference point, measure diagonally across toward the horizontal line using the fixed 'C' dimension, mark where it intersects the horizontal line (fig. 4). Measure from the original intersection point along the horizontal line to this new intersection. This measurement is the revised X dimension (fig. 5).

Example

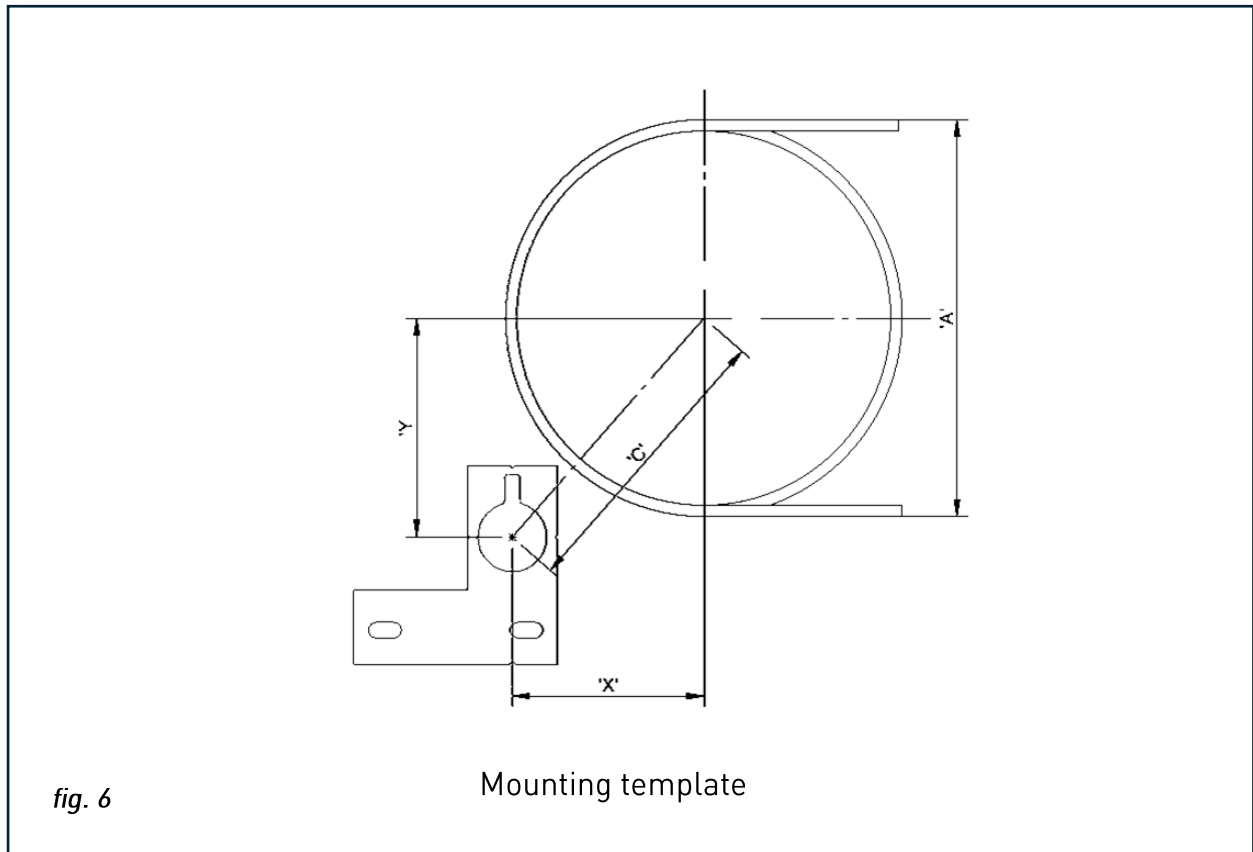
If we use a pulley size of 250 ('A') 'X' = 118mm, 'Y' = 180mm, 'C' = 215mm and we determine that 'Y' needs to be lowered by 25mm. we know 'Y' = 205mm, 'C' = 215mm and 'X' = unknown

By following these steps, in this example we can determine that 'X' = 65mm



3. Mark out and trace mounting template. Using the mounting template provided (as shown in fig. 2) in the instruction packet, position the shaft access hole on the chute aligned with 'X' and 'Y' coordinates. Trace the shaft cut-out and mounting slotted holes. Repeat on opposite side of pulley.

NOTE: Hole cut outs are slotted for later adjustment if needed.



Example of locating mounting plate template parallel with ground level

4.3 Installing MTP185 CS1

- 1- Bolt the mounting brackets to the drilled-out holes on the chute or Conveyor structure using supplied fasteners.
(fig 7)

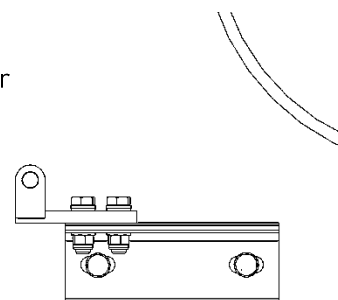


fig 7

- 2- Install mounting blocks to mounting brackets.
Slide all the way to end of mounting bracket and tighten.
(fig 8)

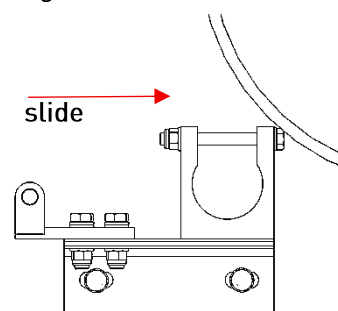


fig 8

- 3- Insert shaft through mounting blocks to opposite side.
(fig 9)

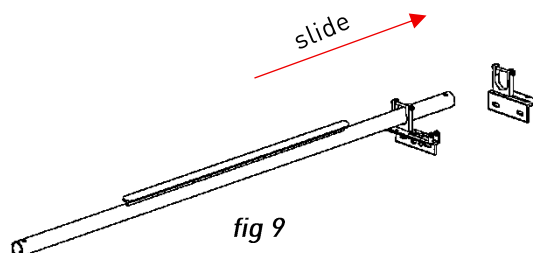


fig 9

- 4- Position shaft center to pulley loosely and install pivot bushes.
(fig 10)

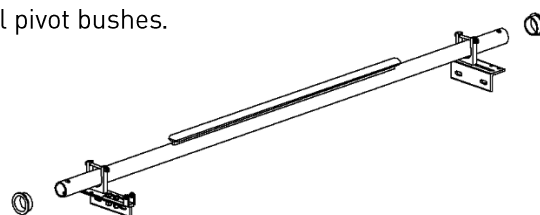


fig 10

- 5- Confirm shaft is center to belt, install locking collar on the non-tensioning side snug to the pivot bush.
(fig 11)

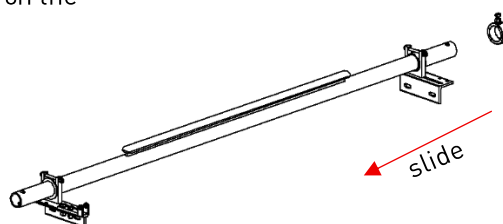


fig 11

- 6- Install tensioning assembly.
Torsion arm will fit snug against pivot bush,
bolts on the torsion arm, are to remain loose.
(fig 12)

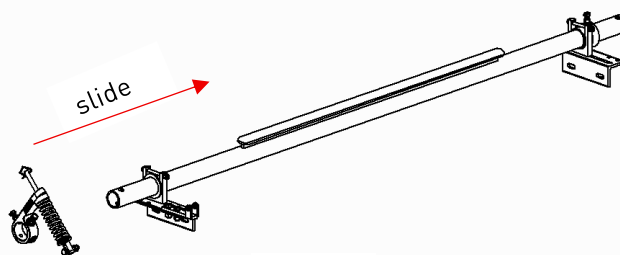


fig 12

- 7- Install blades and end stops to shaft,
confirm shaft is center to pulley.
(fig 13, fig 14)

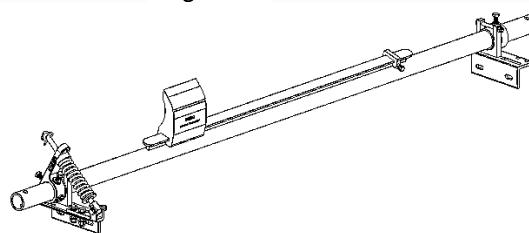


fig 13

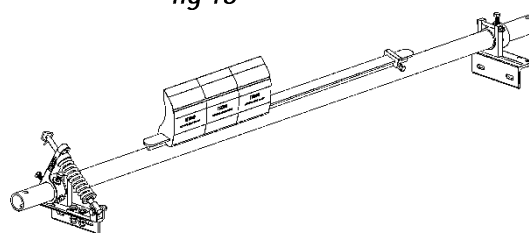


fig 14

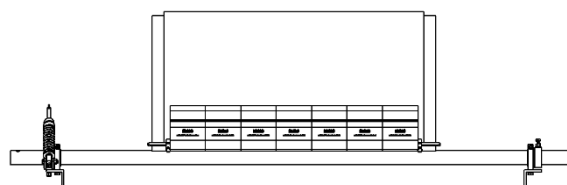


fig 15

- 8- Rotate shaft up to have blade point rest against pulley.
Tighten torsion arm bolts to shaft to hold shaft in correct
Position. Confirm that heel gap of blade is 3-5mm
(fig 16, fig 17)

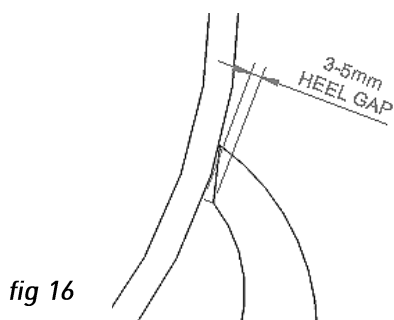


fig 16

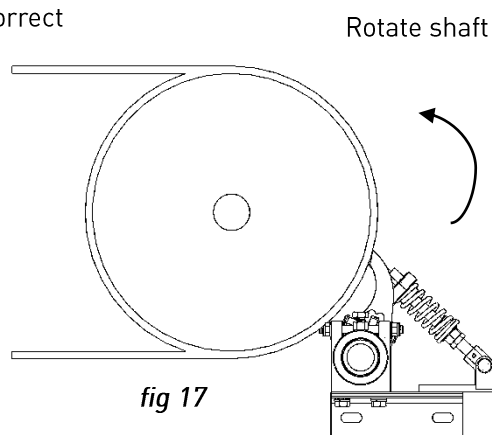


fig 17

9- Setting blade tension

Once the tensioning assembly is installed to cleaner use the spring tensioning chart (fig.18) to set blade tension to belt.

(note measurement to be taken of spring compression, do not include bushes)

MTP185 CS1 SPRING TENSIONING CHART

| BLADE WIDTH | RED SPRING | SILVER SPRING |
|-------------|------------|---------------|
| 250 | 146 | |
| 400 | 144 | |
| 550 | 142 | |
| 700 | 140 | |
| 750 | 138 | |
| 850 | 136 | |
| 950 | 134 | |
| 1000 | 132 | 137 |
| 1150 | | 135 |
| 1350 | | 133 |
| 1450 | | 131 |
| 1550 | | 129 |
| 1750 | | 127 |
| 1950 | | 125 |

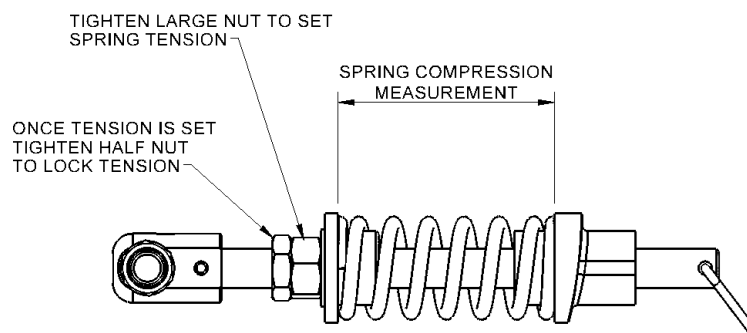


fig.18

10- Test run conveyor and inspect cleaner performance.

Run conveyor for 15minutes to determine if there is excess vibration and efficiency of cleaner.

Section 5 - Trouble shooting

| Problem | Possible Cause | Possible Solution |
|---------------------------------------|--------------------------------------|---|
| Poor cleaning performance | Cleaner under-tensioned | Adjust to correct tensions – see spring compression chart |
| | Cleaner over- tensioned | |
| | Cleaner blade worn or damaged | Verify 'X, Y and C' dimensions, relocate to correct dimensions Replace Blade |
| Rapid blade wear | Tension on cleaner too high/low | Adjust to correct tension – see spring compression chart |
| | Cleaner not located correctly | Check cleaner location for correct dimensions Verify blade heel gap 3-5mm, adjust 'X, Y' dimensions, adjust to create correct heel gap |
| | Blade attack angle incorrect | |
| | Material too abrasive for the blade | Option: switch to cleaner with tungsten blades or replace blade with greater PU Install spray bar |
| | Mechanical splice damaging blade | Repair, skive or replace splice |
| Center wear on blade (smile effect) | Blade wider than material path | Replace blade width to match material path |
| | Tension on cleaner too high/low | Adjust to correct tensions – see spring compression chart |
| Unusual wear or damage to blade | Mechanical splice damaging the blade | Repair, skive or replace splice |
| | Belt damaged or ripped | Repair or replace belt |
| | Cleaner not correctly located | Verify 'X, Y and C' dimensions, relocate to correct dimensions |
| | Damage to pulley or pulley lagging | Repair or replace pulley |
| Vibration or noise | Cleaner not located correctly | Verify blade heel gap 3-5mm, adjust 'X, Y and C' dimensions, relocate to correct dimensions |
| | Blade attack angle incorrect | |
| | Cleaner running on empty belt | Use spray bar when belt is empty Belt is empty or dry |
| | Cleaner tension too high/low | Adjust to correct tension or slight adjust to diminish |
| | Cleaner not square to head pulley | Verify 'X, Y and C' dimensions, relocate to correct dimensions |
| | Material build up in chute | Clean build up off cleaner and chute |
| | Cleaner locking bolts not secure | Check and tighten all bolts and nuts |
| Cleaner being pushed away from pulley | Cleaner tension not set correctly | Ensure correct tension/increase tension slightly |
| | Stocky material is overburdening | Increase tension; replace with cleaner with metal tips; replace with larger cleaner |
| | Cleaner not set up correctly | Confirm location dimensions are equal on both sides |

Section 6 - Maintenance

MATO belt cleaners are built to function with minimal attention; some servicing is still necessary to keep performance at a high level. Once the cleaner has been installed, a routine maintenance schedule should be established. Following such a schedule helps ensure the cleaner continues to run at peak efficiency and allows potential issues to be detected and resolved before the cleaner fails.

All safety requirements for inspecting the equipment—whether stationary or in operation—must be followed. The MTP185 cleaner operates at the conveyor's discharge end and remains in direct contact with the moving belt. While the belt is in motion, only visual checks are permitted. Any service activities must be carried out only when the conveyor is shut down, and proper lockout/tagout procedures must be strictly observed.

6.1 New Installation Inspection

After the cleaner has been operating for several days, carry out a visual review to confirm that it is functioning correctly. Make any required adjustments at this time.

6.2 Visually inspect belt cleaner on a regular basis

A periodic visual check of both the cleaner and the belt can indicate:

- Whether the spring length matches the specification needed for proper tensioning
- Whether the belt surface appears clean or shows sections with material build up
- Whether the blade shows excessive wear and should be replaced
- Whether the blade or any other cleaner components show signs of damage
- Whether fugitive material has accumulated on the cleaner or within the transfer area
- Whether there is any belt cover damage
- Whether the cleaner is vibrating or bouncing on the belt
- If a snub pulley is installed, whether there is material build up on the pulley

If any of these conditions are present, decide when the conveyor can be safely shut down to perform cleaner maintenance.

6.3 Routine Physical Inspection/adjustments

With the conveyor fully stopped and properly locked and tagged out, conduct a hands-on inspection of the cleaner, including the following tasks:

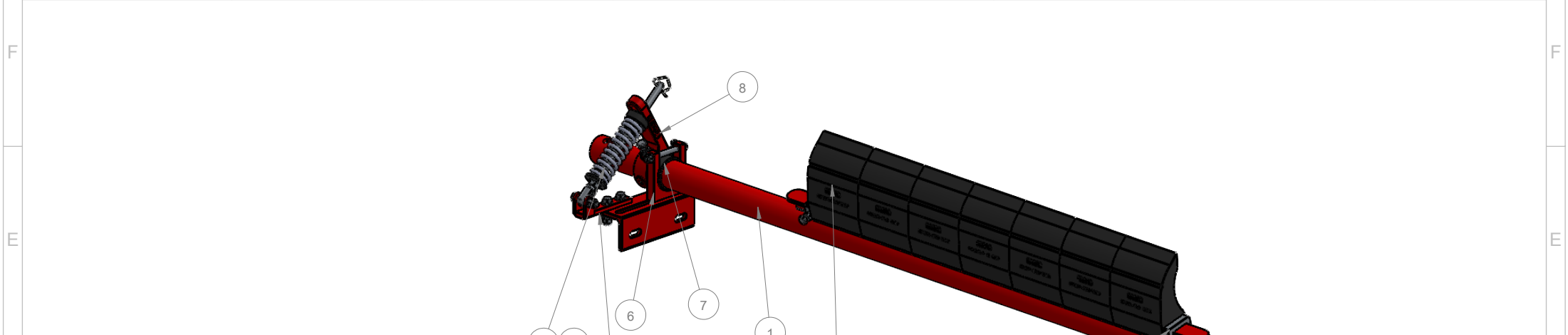
- Remove any material build up from the cleaner blade and shaft
- Examine the blade closely for wear or damage and replace it if necessary
- Inspect both blade pins and retaining clips to confirm correct installation and condition; replace if required
- Verify that the blade maintains full contact with the belt
- Check the cleaner shaft for any signs of damage
- Inspect all fasteners for tightness and wear; tighten or replace where needed
- Replace any cleaner components that are worn or damaged
- Check the blade-to-belt tension and adjust it if needed using the chart on the cleaner or the chart on Page 15
- After all maintenance steps are completed, run the conveyor to confirm the cleaner is functioning as expected

6.4 Spare Parts and Specifications

The MTP185 CS1 cleaner – the Mato Drop on Primary cleaner is the simplest primary cleaner available on the market, with its easy tension spring application for constant tensioning and reduced adjustability. Quick and easy blade replacement by removing the blade locking pins is simple. The MTP185 range of polyurethane primary cleaners are manufactured with a unique self-lubricating blade to reduce friction and blade wear.

Section 7 - MTP185 CS1 Specifications:

- Blade widths available in minus 50mm and 200mm to belt width
- MTP185 cleaners are supplied with a single tensioned end assembly
- Belt speeds up to 3.5m/s
- Suits pulleys diameters from 250mm – 900mm
- Suitable for reversing conveyors
- Blade material 85A shore
- Temperature rated -35°C – 82°C
- Suitable for conveyors fitted with mechanical fasteners



| BELT WIDTH | BLADE QTY. | CLEANED WIDTH |
|------------|------------|---------------|
| 450 | 2 | 300 |
| 600 | 3 | 450 |
| 750 | 4 | 600 |
| 900 | 5 | 750 |
| 1050 | 6 | 900 |
| 1200 | 7 | 1050 |
| 1400 | 8 | 1200 |
| 1500 | 9 | 1350 |
| 1600 | 10 | 1500 |
| 1800 | 11 | 1650 |
| 2000 | 12 | 1800 |

| ITEM NO. | DESCRIPTION | QTY | PART NO. |
|----------|-------------|-----|-----------|
| 1 | MTP-60-450 | 1 | 81 022 01 |
| | MTP-60-600 | | 81 022 02 |
| | MTP-60-750 | | 81 022 03 |
| | MTP-60-900 | | 81 022 04 |
| | MTP-60-1050 | | 81 022 05 |
| | MTP-60-1200 | | 81 022 06 |
| | MTP-60-1400 | | 81 022 07 |
| | MTP-60-1500 | | 81 022 08 |
| | MTP-60-1600 | | 81 022 09 |
| | MTP-60-1800 | | 81 022 10 |
| | MTP-60-2000 | | 81 022 11 |

| ITEM NO. | DESCRIPTION | QTY | PART NO. |
|----------|---|-----------|--------------|
| 2A | MTP185 P2 150mm Blade - SELF LUBRICATING | SEE CHART | 81 110 00 21 |
| 2B | MTP185 150mm BLADE - FRAS APPROVED | SEE CHART | 81 110 00 20 |
| 3 | END STOP, ASSY - MTP | 2 | 82 200 00 25 |
| 4A | MDP185 CS1 RED SPRING - KIT | 1 | 81 011 53 |
| 4B | MDP185 CS1 SILVER SPRING - KIT | | 81 011 54 |
| 5 | MDP185-CS1 ANGLE KIT | 2 | 81 012 41 |
| 6 | SHAFT MOUNTING BLOCK KIT SUITS 60.3 SHAFT | 2 | 81 292 11 |
| 7 | MDP185 - 60.3 PIVOT BUSH | 2 | 81 011 51 |
| 8 | MDP185 - CS 60.3 TORSION ARM ASSEMBLY | 1 | 81 311 12 |
| 9 | MDP185 CS1 TORQUE ARM BRACKET | 1 | 81 312 13 |
| 10 | MDP185 - CS - LOCKING COLLAR | 1 | 81 312 19 |

| <p>REVISIONS</p> <table border="1"> <thead> <tr> <th>REV.</th> <th>DESCRIPTION</th> <th>BY</th> <th>APRVD</th> <th>DATE</th> </tr> </thead> <tbody> <tr> <td>A</td> <td>ISSUED FOR INFORMATION</td> <td>JS</td> <td></td> <td>11/12/25</td> </tr> </tbody> </table> | | | | REV. | DESCRIPTION | BY | APRVD | DATE | A | ISSUED FOR INFORMATION | JS | | 11/12/25 | <p>MACHINING AND FABRICATION TOLERANCES UNLESS OTHERWISE SPECIFIED (ALL DIMENSIONS IN mm)</p> <p>DIMENSIONAL TOLERANCE: PIPE STRAIGHTNESS X.X: ±1.0 X.XX: ±0.5 X.XXX: ±0.1 X.XXX: ±0.01 ANGLE: ±1.0° X.X: ±0.5° X.XX: ±0.5°</p> <p>WELD SYMBOLS: IN ACCORDANCE TO ISO 2553</p> <p>MACHINED SURFACES UNLESS OTHERWISE SPECIFIED: TO BE $\sqrt{3.2}$ WHERE INDICATED 'ROUGH' TO BE $\sqrt{0.8}$ WHERE NOT INDICATED</p> | | <p>MATERIAL: N/A</p> <p>FINISH: N/A</p> <p>COLOUR: N/A</p> <p>MFG'D: INTERNAL</p> <p>SCALE: DO NOT SCALE</p> | | <p>DRAWN BY: JS</p> <p>CHECKED:</p> <p>APPROVED:</p> <p>CREATED: 11/12/2025</p> <p>MASS: 42.46 KG</p> <p>3RD ANGLE PROJECTION</p> | | <p>DESCRIPTION: MTP185 - CS1 - SPARE PARTS BREAKDOWN</p> <p>PART NO.:</p> | | <p>PROFILE CUT ITEMS: TO BE CUT FROM SUPPLIED DXF CAD FILE WHERE APPLICABLE. ADDITIONAL DIMENSIONS CAN BE PROVIDED ON REQUEST. DO NOT SCALE IF IN DOUBT.</p> <p>© COPYRIGHT. ALL RIGHTS RESERVED</p> <p>THIS DRAWING IS STRICTLY CONFIDENTIAL AND MUST NOT BE COPIED, REPRODUCED OR ADAPTED, NOR MAY ARTICLES BE MANUFACTURED IN ACCORDANCE WITH THE DRAWING WITHOUT PRIOR WRITTEN PERMISSION OF MATO AUSTRALIA PTY LTD.</p> | | <p>mato</p> <p>MATO AUSTRALIA PTY LTD (INCORPORATED IN NEW SOUTH WALES) 33 BONDVILLE AVE. BRANTFORD NSW 2122 PH: 1800 850 795 FAX: (02)4556 1388</p> | |
|---|------------------------|----|-------|----------|-------------|----|-------|------|---|------------------------|----|--|----------|--|--|--|--|---|--|---|--|--|--|---|--|
| REV. | DESCRIPTION | BY | APRVD | DATE | | | | | | | | | | | | | | | | | | | | | |
| A | ISSUED FOR INFORMATION | JS | | 11/12/25 | | | | | | | | | | | | | | | | | | | | | |

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