



ITEM NO.	DESCRIPTION	QTY.	PART No.
1	MFP185-P2-250	1	81 1400 22 10
	MFP185-P2-400		81 140 22 11
	MFP185-P2-550		81 140 22 12
	MFP185-P2-600		81 140 22 13
	MFP185-P2-700		81 140 22 14
	MFP185-P2-750		81 140 22 15
	MFP185-P2-800		81 140 22 30
	MFP185-P2-850		81 140 22 16
	MFP185-P2-950		81 140 22 18
	MFP185-P2-1000		81 140 22 18
	MFP185-P2-1150		81 140 22 19
	MFP185-P2-1200		81 140 22 20
	MFP185-P2-1300		81 140 22 21
	MFP185-P2-1350		81 140 22 22
	MFP185-P2-1400		81 140 22 23
	MFP185-P2-1450		81 140 22 24
	MFP185-P2-1550		81 140 22 25
	MFP185-P2-1600		81 140 22 26
	MFP185-P2-1750		81 140 22 27
	MFP185-P2-1800		81 140 22 28
MFP185-P2-1950	81 140 22 29		

ITEM NO.	DESCRIPTION	QTY.	PART No.
2	MDP185-60-300	1	81 012 01
	MDP185-60-450		81 012 02
	MDP185-60-600		81 012 03
	MDP185-60-750		81 012 04
	MDP185-60-800		81 012 05
	MDP185-60-900		81 012 06
	MDP185-60-1000		81 012 07
	MDP185-60-1050		81 012 08
	MDP185-60-1200		81 012 09
	MDP185-60-1400		81 012 10
	MDP185-60-1500		81 012 11
	MDP185-60-1600		81 012 12
	MDP185-60-1800		81 012 13
	MDP185-60-2000		81 012 14
3A	MDP120 CS1 RED SPRING - KIT	1	81 144 00 60
3B	MDP120 CS1 SILVER SPRING - KIT	1	81 161 00 62
4	MDP120/185 BLADE RETAINING PIN	2	81 312 15
5	MDP185 - CS - LOCKING COLLAR, 60.3 KIT	2	81 312 19
6	MDP120-CS 60.3 TORSION ARM ASSEMBLY	1	81 311 12
7	MDP185 CS1 TORQUE ARM BRACKET	1	81 312 13
8	MDP185 - 60.3 PIVOT BUSH	2	81 011 51
9	MDP185 CS1 PIVOT BLOCK KIT (60.3 SHAFT)	2	81 292 11
10	MDP185-CS1 MOUNTING ANGLE KIT	2	81 012 41

<p>REVISIONS</p> <table border="1"> <thead> <tr> <th>REV.</th> <th>DESCRIPTION</th> <th>BY</th> <th>APRVD</th> <th>DATE</th> </tr> </thead> <tbody> <tr> <td>A</td> <td>ISSUED FOR CONSTRUCTION</td> <td>JS</td> <td>DG</td> <td>04/08/25</td> </tr> </tbody> </table>					REV.	DESCRIPTION	BY	APRVD	DATE	A	ISSUED FOR CONSTRUCTION	JS	DG	04/08/25	<p>MACHINING AND FABRICATION TOLERANCES UNO: (ALL DIMENSIONS IN mm)</p> <p>DIMENSIONAL TOLERANCE: PIPE STRAIGHTNESS</p> <p>XX ±1.0 <1000 ±3.0</p> <p>X.XX ±0.5 <2000 ±6.0</p> <p>X.XXX ±0.1 <3000 ±9.0</p> <p>X.XXXX ±0.01</p> <p>ANGLE: ±1.0°</p> <p>X.XX ±0.5°</p> <p>THERMAL CUTTING: ±1.0</p> <p>WELDMENTS: ±2.0</p> <p>CASTINGS: REFER TO CASTING NOTES</p> <p>MACHINING "ROUGH" TO ISO 2768-vL</p> <p>MACHINING STD: TO ISO 2768-mK</p> <p>POLYURETHANE: ±2.0</p> <p>WELD SYMBOLS: IN ACCORDANCE TO ISO 2553</p> <p>MACHINED SURFACES UNO:</p> <p>TO BE $\sqrt{12.5}$ WHERE INDICATED "ROUGH"</p> <p>TO BE $\sqrt{3.2}$ WHERE NOT INDICATED</p>		<p>MATERIAL: N/A</p> <p>FINISH: N/A</p> <p>COLOUR: N/A</p> <p>MFG'D: INTERNAL</p> <p>SCALE: DO NOT SCALE</p>		<p>DRAWN BY JS</p> <p>CHECKED DG 04/08/25</p> <p>APPROVED DG 04/08/25</p> <p>CREATED 4/08/2025</p>		<p>DESCRIPTION: MDP185-P2-CS1-800/50</p> <p>PART NO. 81 144 22 05</p> <p>MASS: 30.60 KG</p> <p>3RD ANGLE PROJECTION</p>		<p>PROFILE CUT ITEMS: TO BE CUT FROM SUPPLIED DXF CAD FILE WHERE APPLICABLE. ADDITIONAL DIMENSIONS CAN BE PROVIDED ON REQUEST. DO NOT SCALE IF IN DOUBT</p> <p>© COPYRIGHT. ALL RIGHTS RESERVED</p> <p>THIS DRAWING IS STRICTLY CONFIDENTIAL AND MUST NOT BE COPIED, REPRODUCED OR ADAPTED, NOR MAY ARTICLES BE MANUFACTURED IN ACCORDANCE WITH THE DRAWING WITHOUT PRIOR WRITTEN PERMISSION OF MATO AUSTRALIA PTY LTD.</p>		<p>mato</p> <p>MATO AUSTRALIA PTY LTD (INCORPORATED IN NSW) ABN 62 050 057 726</p> <p>38 BONVILLE AVE THORNTON NSW 2322 PH: 1300 850 795 FAX: (02)4936 1388</p>		<p>DRAWING NO. 7826</p> <p>PG. SIZE A3</p> <p>SHEET 1 / 1</p> <p>REV A</p>	
REV.	DESCRIPTION	BY	APRVD	DATE																								
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