



ITEM NO.	DESCRIPTION	QTY.	PART No.
1	MDP120-P2-250	1	81 140 12 10
	MDP120-P2-400		81 140 12 11
	MDP120-P2-550		81 140 12 12
	MDP120-P2-600		81 140 12 13
	MDP120-P2-700		81 140 12 14
	MDP120-P2-750		81 140 12 15
	MDP120-P2-800		81 140 12 16
	MDP120-P2-850		81 140 12 17
	MDP120-P2-950		81 140 12 18
	MDP120-P2-1000		81 140 12 19
	MDP120-P2-1150		81 140 12 20
	MDP120-P2-1200		81 140 12 21
	MDP120-P2-1300		81 140 12 22
	MDP120-P2-1350		81 140 12 23
MDP120-P2-1400	81 140 12 24		

ITEM NO.	DESCRIPTION	QTY.	PART No.
2	MDP120-48-300 SHAFT	1	81 011 01
	MDP120-48-450		81 011 02
	MDP120-48-600		81 011 03
	MDP120-48-750		81 011 04
	MDP120-48-800		81 011 05
	MDP120-48-900		81 011 06
	MDP120-48-1000		81 011 07
	MDP120-48-1050		81 011 08
	MDP120-48-1200		81 011 08
	MDP120-48-1400		81 011 10
MDP120-48-1500	81 011 11		
3A	MDP120 CS1 BLACK SPRING - KIT	1	81 011 44
3B	MDP120 CS1 WHITE SPRING - KIT	1	81 011 52
4	MDP120/185 BLADE RETAINING PIN	2	81 312 15
5	MDP120 - CS - LOCKING COLLAR 48.3*	1	81 311 18
6	MDP120-CS 48.3 TORSION ARM ASSEMBLY	1	81 311 11
7	MDP120-CS1 TORQUE ARM BRACKET KIT	1	81 312 09
8	MDP120-CS 48.3 PIVOT BUSH	2	81 011 42
9	MDP120 CS1 PIVOT BLOCK KIT (48.3 SHAFT)	2	81 311 03
10	MDP120-CS1 MOUNTING ANGLE KIT	2	81 011 41

REVISIONS				
REV.	DESCRIPTION	BY	APR'VD	DATE
A	ISSUED FOR CONSTRUCTION	JS	DG	12/03/25

MACHINING AND FABRICATION TOLERANCES UNO:
(ALL DIMENSIONS IN mm)

LINEAR DIMENSIONS:
 <100 ±2.0
 >100 - <1000 ±3.0
 >1000 ±5.0
 HOLE CENTERS: ±1.0
 ANGLES: ±1.0

THERMAL CUTTING: ±1.0
 WELDMENTS: ±2.0
 CASTINGS: REFER TO CASTING NOTES
 MACHINING 'ROUGH' TO ISO 2768-ML
 MACHINING STD. TO ISO 2768-mK
 POLYURETHANE: ±2.0

WELD SYMBOLS:
 IN ACCORDANCE TO ISO 2553

MACHINED SURFACES UNO:
 TO BE ✓ WHERE INDICATED 'ROUGH'
 TO BE ✓ WHERE NOT INDICATED

MATERIAL: N/A	DRAWN BY: JS
FINISH: N/A	CHECKED: DG 12/03/25
COLOUR: N/A	APPROVED: DG 12/03/25
MFG'D: INTERNAL	CREATED: 6/02/2025
SCALE: DO NOT SCALE	

DESCRIPTION: MDP120-CS1-SPARE PART KIT BREAKDOWN
PART NO. 7225
MASS: N/A

PROFILE CUT ITEMS:
 TO BE CUT FROM SUPPLIED DXF CAD FILE WHERE APPLICABLE
 ADDITIONAL DIMENSIONS CAN BE PROVIDED ON REQUEST.
 DO NOT SCALE IF IN DOUBT

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DRAWING NO. 7225	PG. SIZE A3	SHEET 1 / 1	REV A
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C:\Mato\Auto\Info\Production\NEW FOLDER STRUCTURE\PRIMARY CLEANERS\MDP - END ASSEMBLIES\MDP120\144 12 01\CAD FILES\91144 12 01