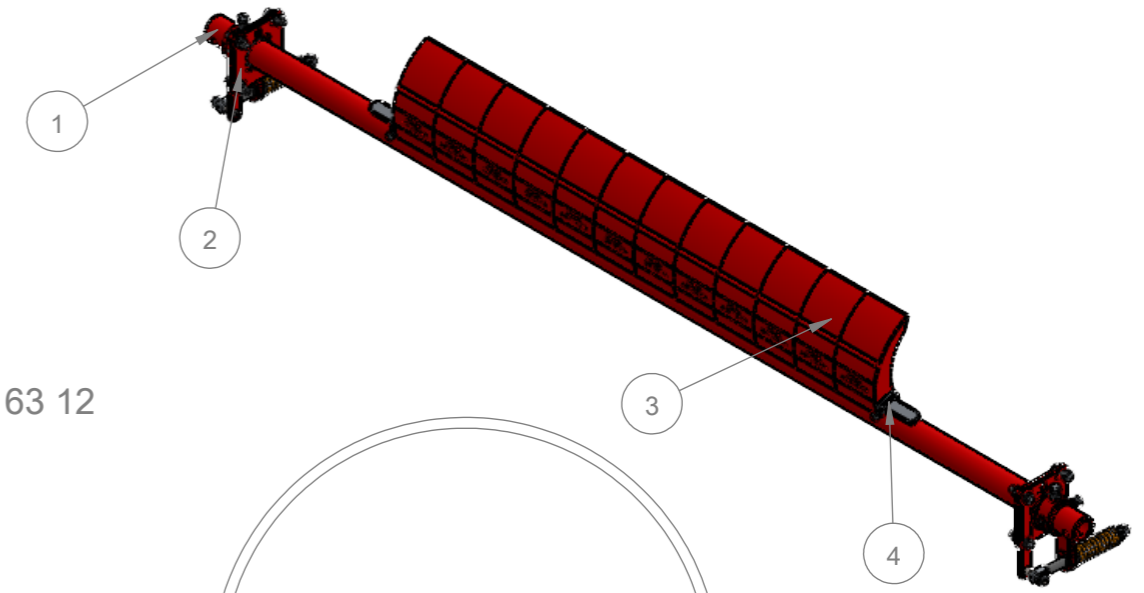
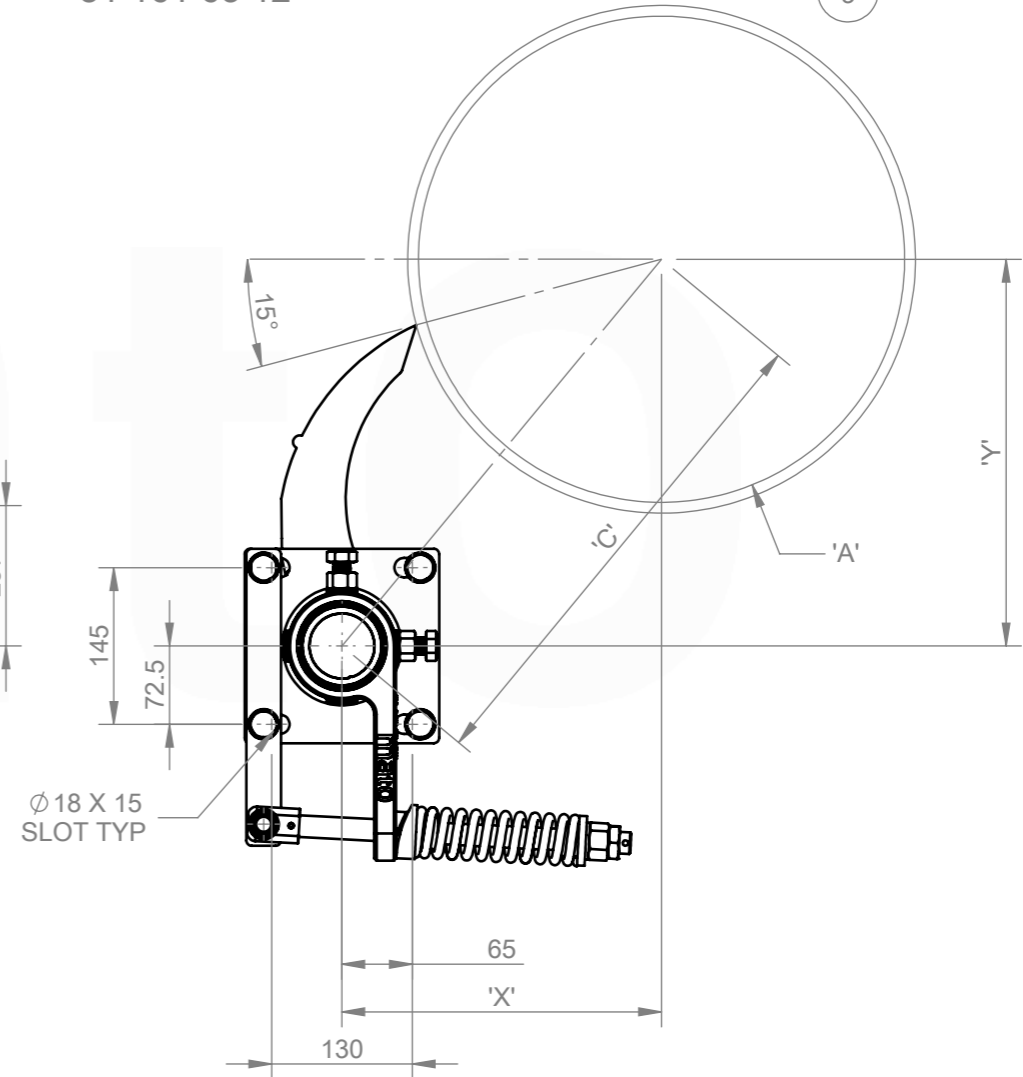
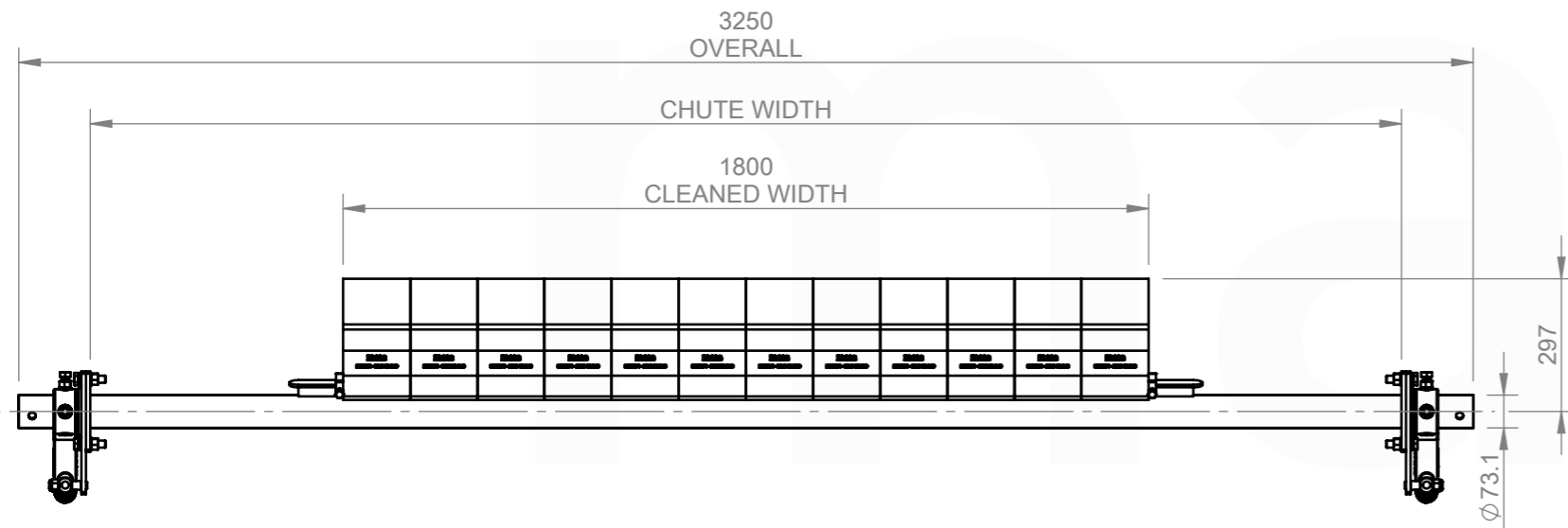


- ASSEMBLY NOTES:
- UNLESS DRAWINGS ARE MARKED "FOR CONSTRUCTION", THEY SHALL NOT BE USED FOR CONSTRUCTION PURPOSES
  - DO NOT OBTAIN DIMENSIONS BY SCALING FROM DRAWING
  - REMOVE ALL BURRS AND SHARP EDGES
  - ALL CUTS TO BE A MINIMUM OF CLASS 2  $\sqrt{3.2}$  FINISH UNO



81 161 63 12



CHUTE CUT OUT DETAIL:  
REFER TO CUT OUT TEMPLATE  
MTP235 CS2 INSTALLATION TEMPLATE

ITEM NO.	DESCRIPTION	QTY.	PART No.	MASS k/g
1	MTP-73-2000-SS	1	82 024 11	42.79
2	73.0 MD DUAL PRIMARY COMPRESSION SPRING CS2 (YELLOW) END ASSEMBLY	1	81 161 00 80	15.39
3	MDP235 P1 150mm BLADE - FRAS	12	81 110 00 23	2.52
4	END STOP, ASSY. - MTP	2	82 200 00 25	0.20

REVISIONS					MATERIAL:		DRAWN BY		DESCRIPTION:		PROFILE CUT ITEMS:		 MATO AUSTRALIA PTY LTD <small>(INCORPORATED IN NSW) ABN 82 050 057 728</small> <small>39 BONVILLE AVE          THORNTON NSW 2322          PH: 1300 850 795 FAX: (02)4936 1388</small>		
REV.	DESCRIPTION	BY	APPRVD	DATE	N/A	KD	MTP235-P1-CS2-2000		TO BE CUT FROM SUPPLIED DXF CAD FILE WHERE APPLICABLE. ADDITIONAL DIMENSIONS CAN BE PROVIDED ON REQUEST. DO NOT SCALE IF IN DOUBT.						
A	ISSUED FOR CONSTRUCTION	KD	JS	20/11/25	N/A	JS 20/11/25	APPROVED		PART NO. 81 161 63 12		THIS DRAWING IS STRICTLY CONFIDENTIAL AND MUST NOT BE COPIED, REPRODUCED OR ADAPTED, NOR MAY ARTICLES BE MANUFACTURED IN ACCORDANCE WITH THE DRAWING WITHOUT PRIOR WRITTEN PERMISSION OF MATO AUSTRALIA PTY LTD.		PG. SIZE	SHEET	REV
B	UPDATED DIMENSIONS	JS	DG	29/01/26	N/A	JS 20/11/25	CREATED		MASS: 88.86 KG		DRAWING NO. 8427		A3	1 / 1	B

MACHINING AND FABRICATION TOLERANCES UNO: (ALL DIMENSIONS IN mm)  
 DIMENSIONAL TOLERANCE: PIPE STRAIGHTNESS  
 X.X ±1.0 <1000 ±3.0  
 X.XX ±0.5 <2000 ±6.0  
 X.XXX ±0.1 <3000 ±9.0  
 X.XXXX ±0.01  
 ANGLE: X.X ±1.0° X.XX ±0.5°  
 THERMAL CUTTING: ±1.0  
 WELDMENTS: ±2.0  
 CASTINGS: REFER TO CASTING NOTES  
 MACHINING "ROUGH" TO ISO 2768-vL  
 MACHINING STD: TO ISO 2768-mK  
 POLYURETHANE: ±2.0  
 WELD SYMBOLS: IN ACCORDANCE TO ISO 2553  
 MACHINED SURFACES UNO:  
 TO BE  $\sqrt{12.5}$  WHERE INDICATED "ROUGH"  
 TO BE  $\sqrt{3.2}$  WHERE NOT INDICATED

FINISH: N/A  
 COLOUR: N/A  
 MFG'D: INTERNAL  
 SCALE: DO NOT SCALE

3RD ANGLE PROJECTION

MASS: 88.86 KG

DRAWING NO. 8427

C:\InfoVault\InfoVault\01-Production\NEW FOLDER STRUCTURE\PRIMARY CLEANERS\MTP - PRIMARY CLEANERS\CS2 - END ASSEMBLIES\MTP235\81 161 63 12\CAD FILES\81 161 63 12