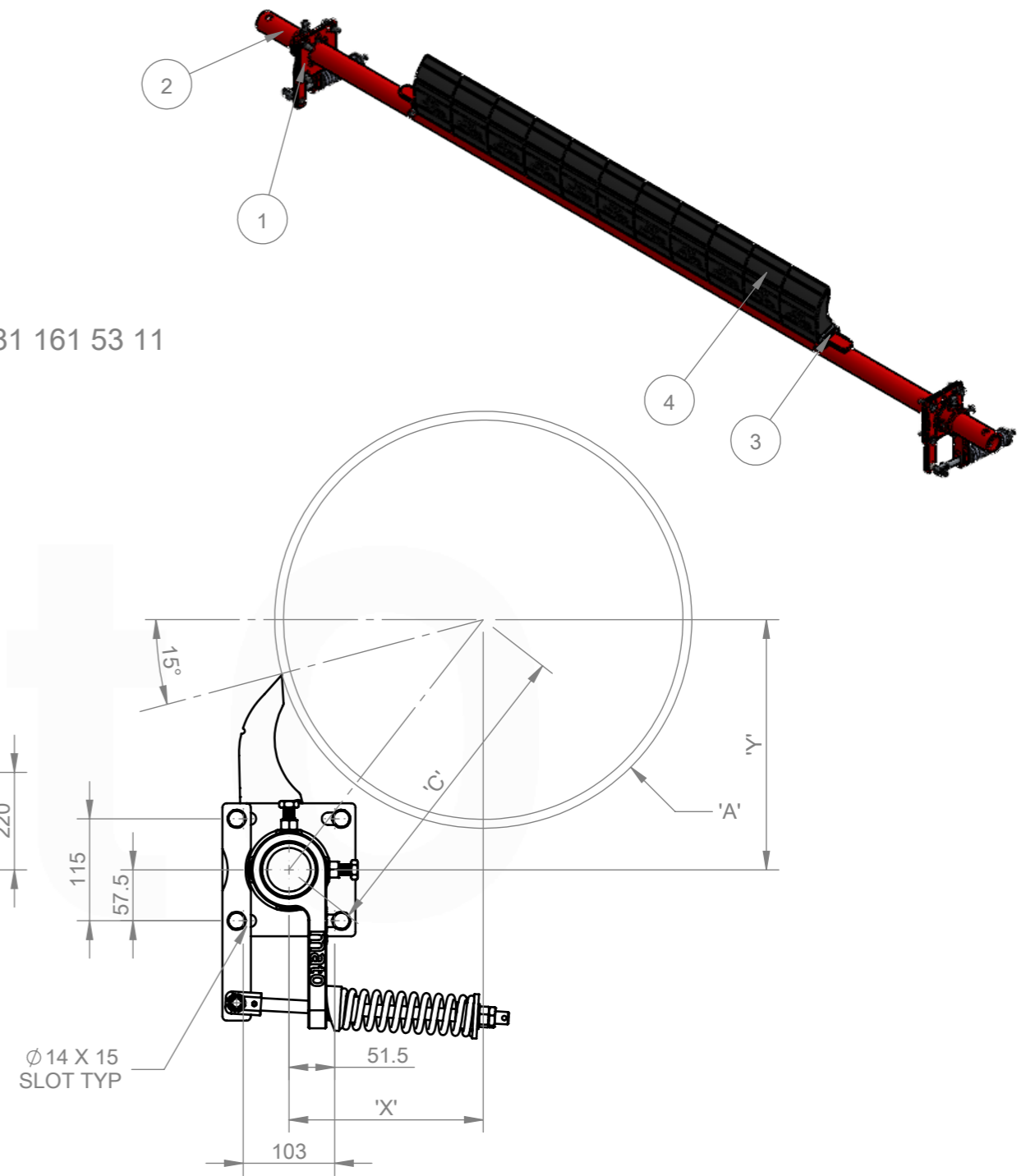
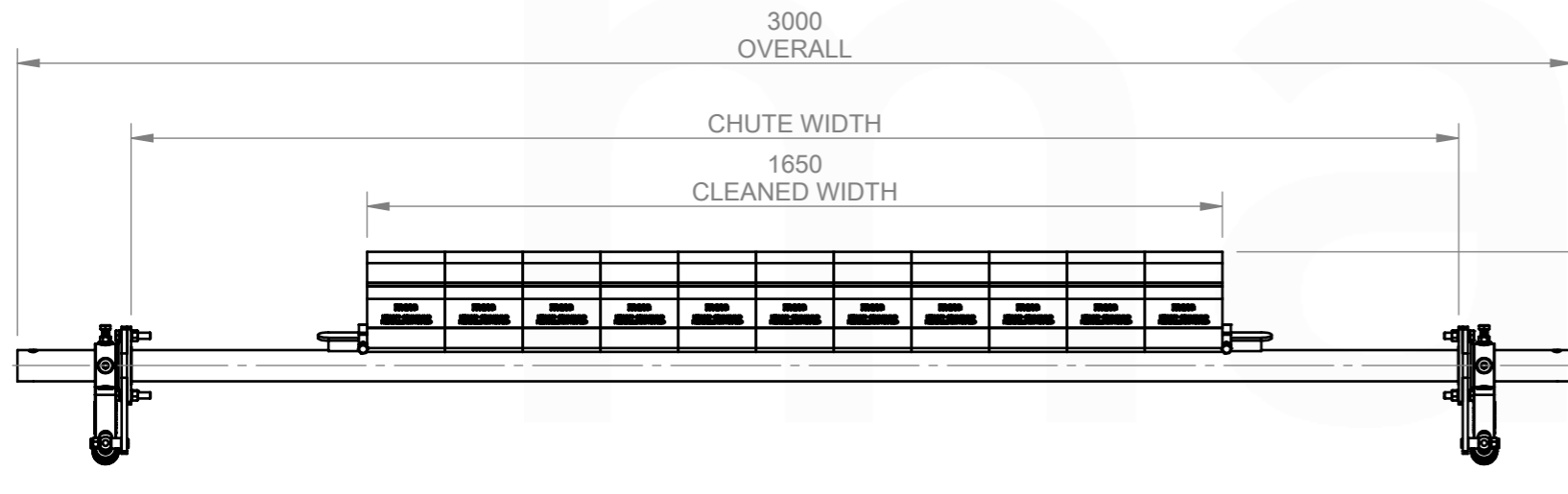


- ASSEMBLY NOTES:
- UNLESS DRAWINGS ARE MARKED "FOR CONSTRUCTION", THEY SHALL NOT BE USED FOR CONSTRUCTION PURPOSES
 - DO NOT OBTAIN DIMENSIONS BY SCALING FROM DRAWING
 - REMOVE ALL BURRS AND SHARP EDGES
 - ALL CUTS TO BE A MINIMUM OF CLASS 2 $\sqrt{3.2}$ FINISH UNO

81 161 53 11



CHUTE CUT OUT DETAIL:
REFER TO CUT OUT TEMPLATE
MTP185 CS2 INSTALLATION TEMPLATE

ITEM NO.	DESCRIPTION	QTY.	PART No.	MASS k/g
1	60.3 SD PRIMARY COMPRESSION SPRING CS2 (SILVER) END ASSEMBLY	1	81 161 00 62	10.40
2	MTP-60-1800	1	81 022 10	29.20
3	END STOP, ASSY. - MTP	2	82 200 00 25	0.20
4	MTP185 - P2	11	81 110 00 21	1.46

<p>REVISIONS</p> <table border="1"> <thead> <tr> <th>REV.</th> <th>DESCRIPTION</th> <th>BY</th> <th>APRVD</th> <th>DATE</th> </tr> </thead> <tbody> <tr> <td>A</td> <td>ISSUED FOR CONSTRUCTION</td> <td>KD</td> <td>JS</td> <td>19/11/25</td> </tr> <tr> <td>B</td> <td>UPDATED DIMENSIONS</td> <td>JS</td> <td>DG</td> <td>29/01/2026</td> </tr> </tbody> </table>					REV.	DESCRIPTION	BY	APRVD	DATE	A	ISSUED FOR CONSTRUCTION	KD	JS	19/11/25	B	UPDATED DIMENSIONS	JS	DG	29/01/2026	<p>MACHINING AND FABRICATION TOLERANCES UNO: (ALL DIMENSIONS IN mm)</p> <p>DIMENSIONAL TOLERANCE: PIPE STRAIGHTNESS</p> <p>X.X ±1.0 <1000 ±3.0</p> <p>X.XX ±0.5 <2000 ±6.0</p> <p>X.XXX ±0.1 <3000 ±9.0</p> <p>X.XXXX ±0.01</p> <p>ANGLE: ±1.0°</p> <p>X.XX ±0.5°</p> <p>HOLE CENTERS: ±0.5</p> <p>THERMAL CUTTING: ±1.0</p> <p>WELDMENTS: ±2.0</p> <p>CASTINGS: REFER TO CASTING NOTES</p> <p>MACHINING "ROUGH" TO ISO 2768-vL</p> <p>MACHINING STD: TO ISO 2768-mK</p> <p>POLYURETHANE: ±2.0</p> <p>WELD SYMBOLS: IN ACCORDANCE TO ISO 2553</p> <p>MACHINED SURFACES UNO:</p> <p>TO BE $\sqrt{12.5}$ WHERE INDICATED "ROUGH"</p> <p>TO BE $\sqrt{3.2}$ WHERE NOT INDICATED</p>		<p>MATERIAL: N/A</p> <p>FINISH: N/A</p> <p>COLOUR: N/A</p> <p>MFG'D: INTERNAL</p> <p>SCALE: DO NOT SCALE</p>		<p>DRAWN BY: JS</p> <p>CHECKED: JS 19/11/25</p> <p>APPROVED: JS 19/11/25</p> <p>CREATED: 17/11/2025</p>		<p>DESCRIPTION: MTP185-P2-CS2-1800</p> <p>PART NO.: 81 161 53 11</p> <p>MASS: 56.09 KG</p>		<p>PROFILE CUT ITEMS: TO BE CUT FROM SUPPLIED DXF CAD FILE WHERE APPLICABLE. ADDITIONAL DIMENSIONS CAN BE PROVIDED ON REQUEST. DO NOT SCALE IF IN DOUBT</p> <p>© COPYRIGHT, ALL RIGHTS RESERVED</p> <p>THIS DRAWING IS STRICTLY CONFIDENTIAL AND MUST NOT BE COPIED, REPRODUCED OR ADAPTED, NOR MAY ARTICLES BE MANUFACTURED IN ACCORDANCE WITH THE DRAWING WITHOUT PRIOR WRITTEN PERMISSION OF MATO AUSTRALIA PTY LTD.</p>		<p>mato</p> <p>MATO AUSTRALIA PTY LTD (INCORPORATED IN NSW) ABN 62 050 057 726</p> <p>39 BONVILLE AVE THORNTON NSW 2322 PH: 1300 850 795 FAX: (02)4936 1388</p>		<p>DRAWING NO.: 8475</p> <p>PG. SIZE: A3</p> <p>SHEET: 1 / 1</p> <p>REV: B</p>	
REV.	DESCRIPTION	BY	APRVD	DATE																													
A	ISSUED FOR CONSTRUCTION	KD	JS	19/11/25																													
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C:\Matovault\Matovault\Production\NEW FOLDER STRUCTURE\PRIMARY CLEANERS\MTP - PRIMARY CLEANERS\MTP185\81 161 53 11\CAD FILES\81 161 53 11