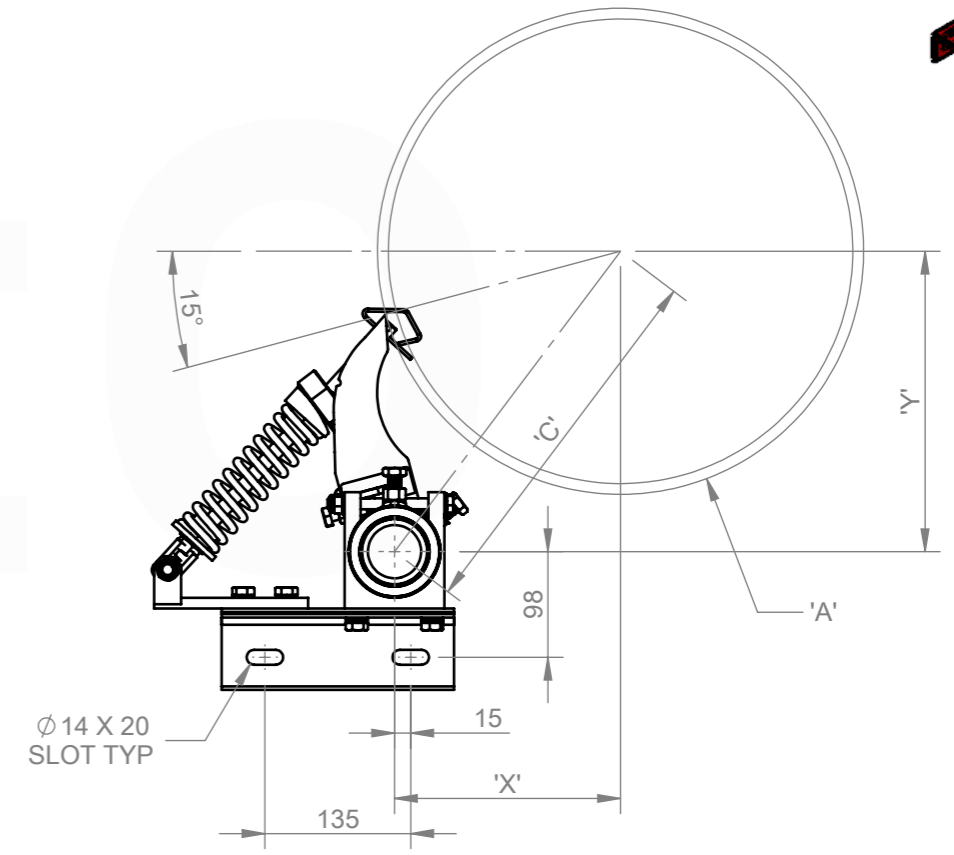
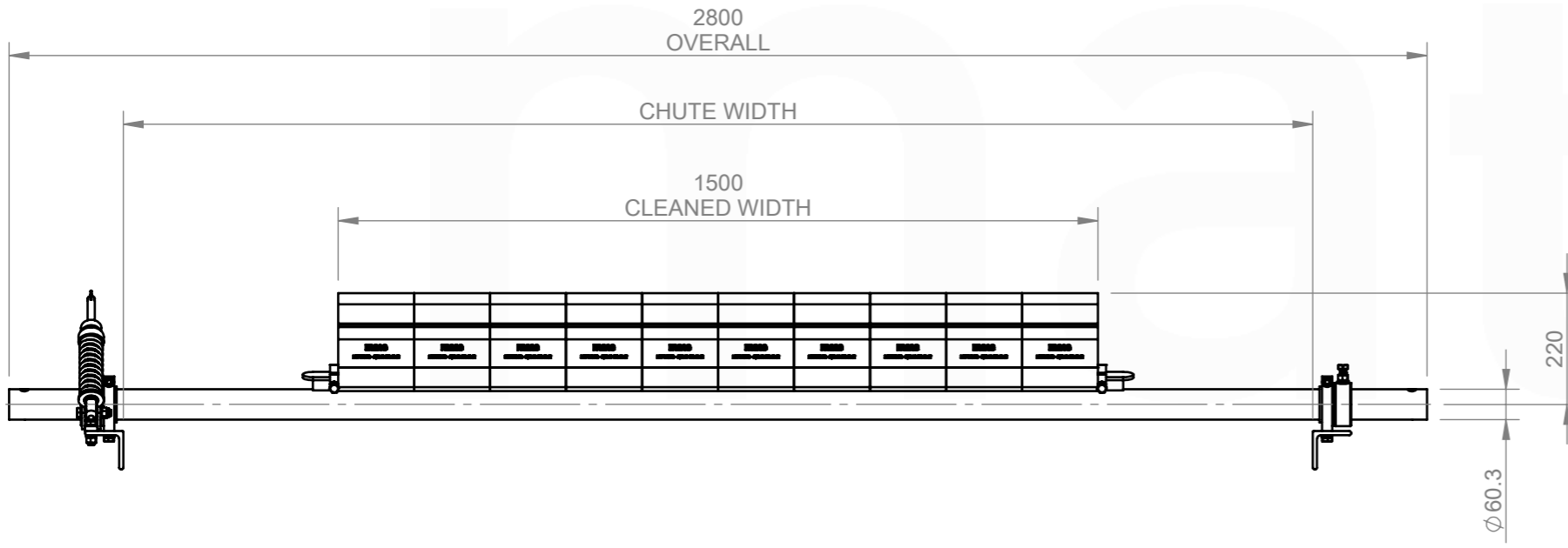
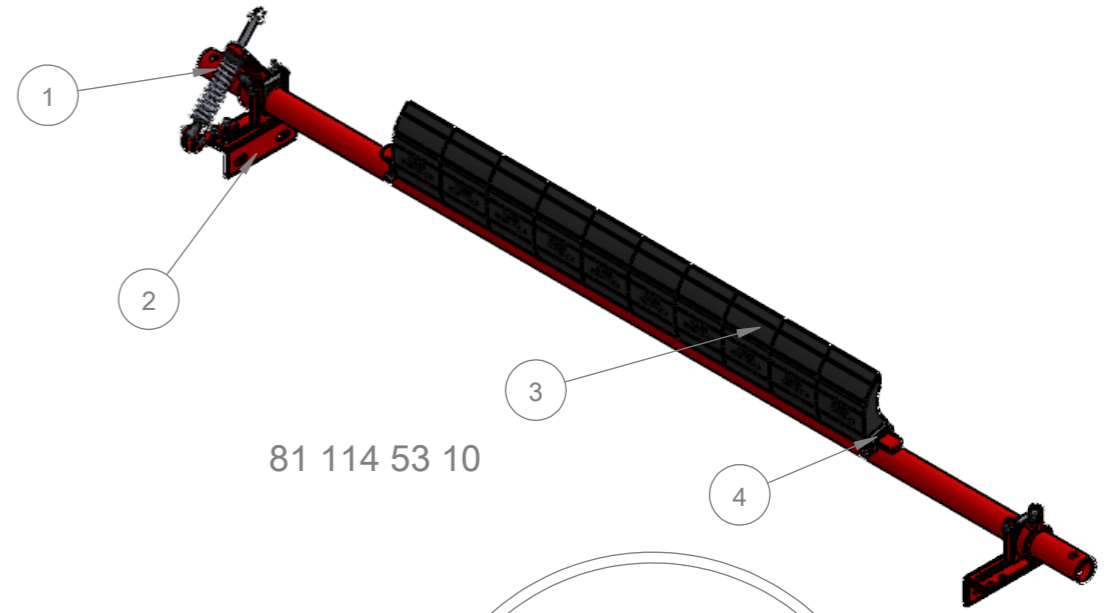


- ASSEMBLY NOTES:
1. UNLESS DRAWINGS ARE MARKED "FOR CONSTRUCTION", THEY SHALL NOT BE USED FOR CONSTRUCTION PURPOSES
 2. DO NOT OBTAIN DIMENSIONS BY SCALING FROM DRAWING
 3. REMOVE ALL BURRS AND SHARP EDGES
 4. ALL CUTS TO BE A MINIMUM OF CLASS 2 $\sqrt{3.2}$ FINISH UNO



ITEM NO.	DESCRIPTION	QTY.	PART No.	MASS k/g
1	MTP-60-1600	1	81 022 09	26.95
2	MDP 60.3 CS1 COMPRESSION SPRING END ASSEMBLY COMPLETE (SILVER SPRING)	1	81 144 00 62	9.33
3	MTP185 - P2	10	81 110 00 21	1.46
4	END STOP, ASSY. - MTP	2	82 200 00 25	0.20

CHUTE CUT OUT DETAIL:
REFER TO CUT OUT TEMPLATE
MTP185 CS1 INSTALLATION TEMPLATE

<p>REVISIONS</p> <table border="1"> <thead> <tr> <th>REV.</th> <th>DESCRIPTION</th> <th>BY</th> <th>APRVD</th> <th>DATE</th> </tr> </thead> <tbody> <tr> <td>A</td> <td>ISSUED FOR CONSTRUCTION</td> <td>KD</td> <td>JS</td> <td>14/11/25</td> </tr> <tr> <td>B</td> <td>UPDATED DIMENSIONS</td> <td>JS</td> <td>DG</td> <td>29/01/2026</td> </tr> </tbody> </table>					REV.	DESCRIPTION	BY	APRVD	DATE	A	ISSUED FOR CONSTRUCTION	KD	JS	14/11/25	B	UPDATED DIMENSIONS	JS	DG	29/01/2026	<p>MACHINING AND FABRICATION TOLERANCES UNO: (ALL DIMENSIONS IN mm)</p> <p>DIMENSIONAL TOLERANCE: PIPE STRAIGHTNESS</p> <p>X.X ±1.0 <1000 ±3.0</p> <p>X.XX ±0.5 <2000 ±6.0</p> <p>X.XXX ±0.1 <3000 ±9.0</p> <p>X.XXXX ±0.01</p> <p>ANGLE: X.X ±1.0° X.XX ±0.5°</p> <p>THERMAL CUTTING: ±1.0</p> <p>WELDMENTS: ±2.0</p> <p>CASTINGS: REFER TO CASTING NOTES</p> <p>MACHINING "ROUGH" TO ISO 2768-vL</p> <p>MACHINING STD: TO ISO 2768-mK</p> <p>POLYURETHANE: ±2.0</p> <p>WELD SYMBOLS: IN ACCORDANCE TO ISO 2553</p> <p>MACHINED SURFACES UNO:</p> <p>TO BE $\sqrt{12.5}$ WHERE INDICATED "ROUGH"</p> <p>TO BE $\sqrt{3.2}$ WHERE NOT INDICATED</p>		<p>MATERIAL: N/A</p> <p>FINISH: N/A</p> <p>COLOUR: N/A</p> <p>MFG'D: INTERNAL</p> <p>SCALE: DO NOT SCALE</p>		<p>DRAWN BY: JS</p> <p>CHECKED: JS 17/11/25</p> <p>APPROVED: JS 17/11/25</p> <p>CREATED: 12/11/2025</p>		<p>DESCRIPTION: MTP185-P2-CS1-1600</p> <p>PART NO. 81 114 53 10</p> <p>MASS: 51.31 KG</p>		<p>PROFILE CUT ITEMS: TO BE CUT FROM SUPPLIED DXF CAD FILE WHERE APPLICABLE. ADDITIONAL DIMENSIONS CAN BE PROVIDED ON REQUEST. DO NOT SCALE IF IN DOUBT.</p> <p>© COPYRIGHT, ALL RIGHTS RESERVED</p> <p>THIS DRAWING IS STRICTLY CONFIDENTIAL AND MUST NOT BE COPIED, REPRODUCED OR ADAPTED, NOR MAY ARTICLES BE MANUFACTURED IN ACCORDANCE WITH THE DRAWING WITHOUT PRIOR WRITTEN PERMISSION OF MATO AUSTRALIA PTY LTD.</p>		<p>mato</p> <p>MATO AUSTRALIA PTY LTD (INCORPORATED IN NSW) ABN 62 050 057 726</p> <p>38 BORVILLE AVE THORNTON NSW 2322 PH 1300 850 795 FAX (02)4936 1388</p>	
REV.	DESCRIPTION	BY	APRVD	DATE																											
A	ISSUED FOR CONSTRUCTION	KD	JS	14/11/25																											
B	UPDATED DIMENSIONS	JS	DG	29/01/2026																											
DRAWING NO. 8413		PG. SIZE A3	SHEET 1 / 1	REV B	3RD ANGLE PROJECTION																										

C:\InfoVault\InfoVault\01-Production\NEW FOLDER STRUCTURE\PRIMARY CLEANERS\MTP - PRIMARY CLEANERS\CS1 - END ASSEMBLIES\MTP185\81 114 53 10\CAD FILES\81 114 53 10