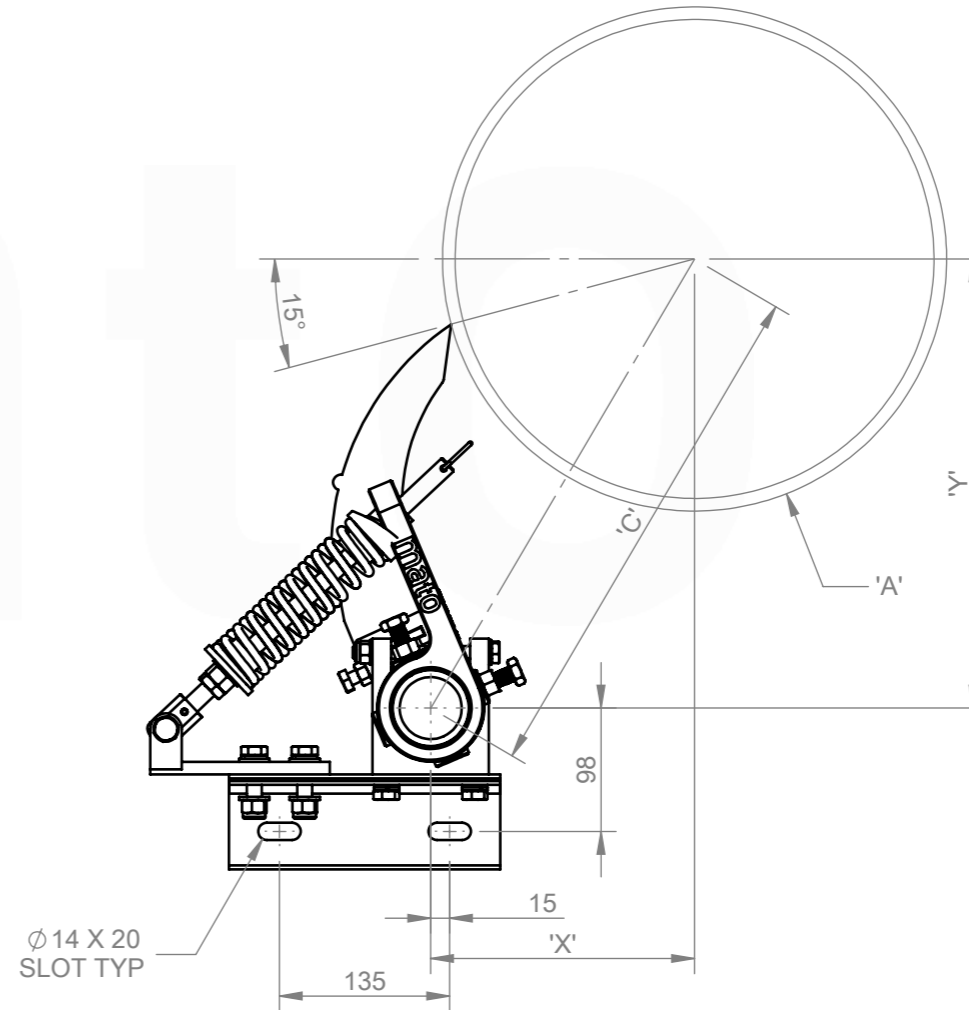
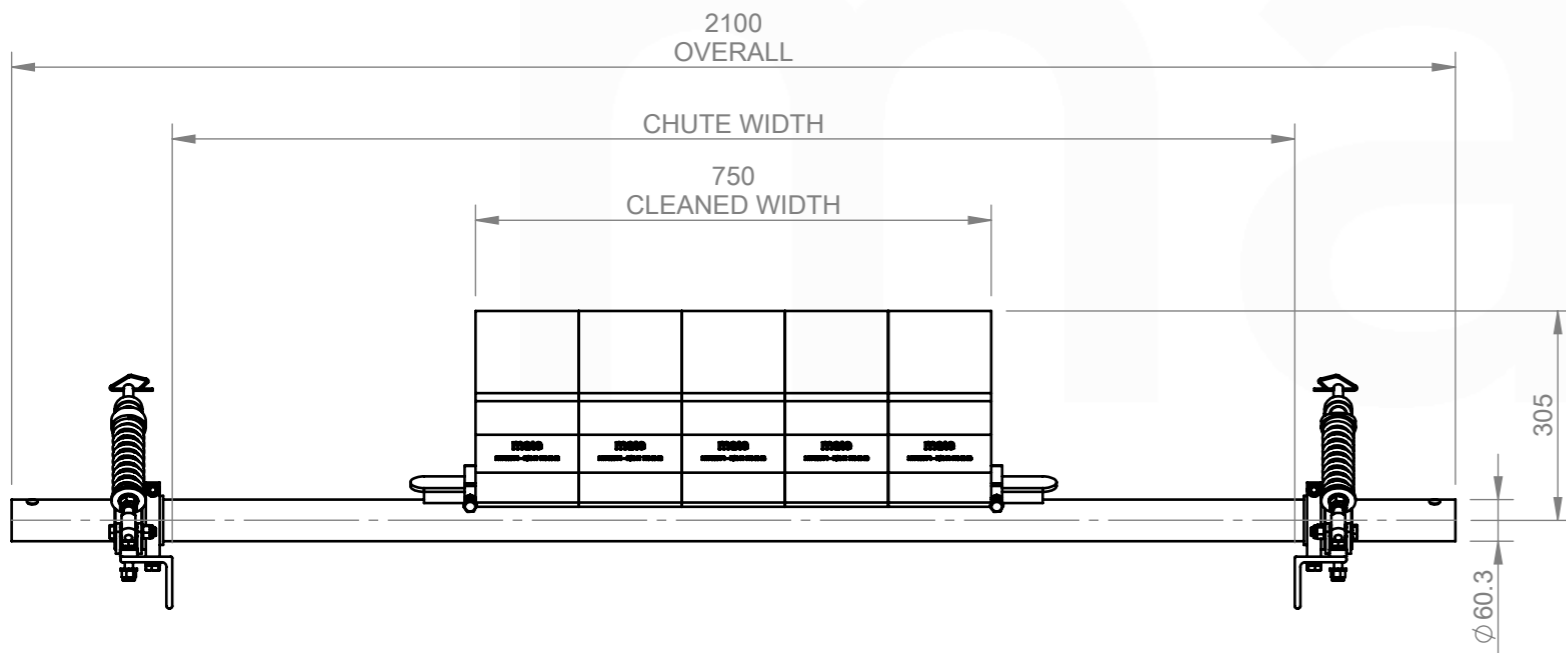
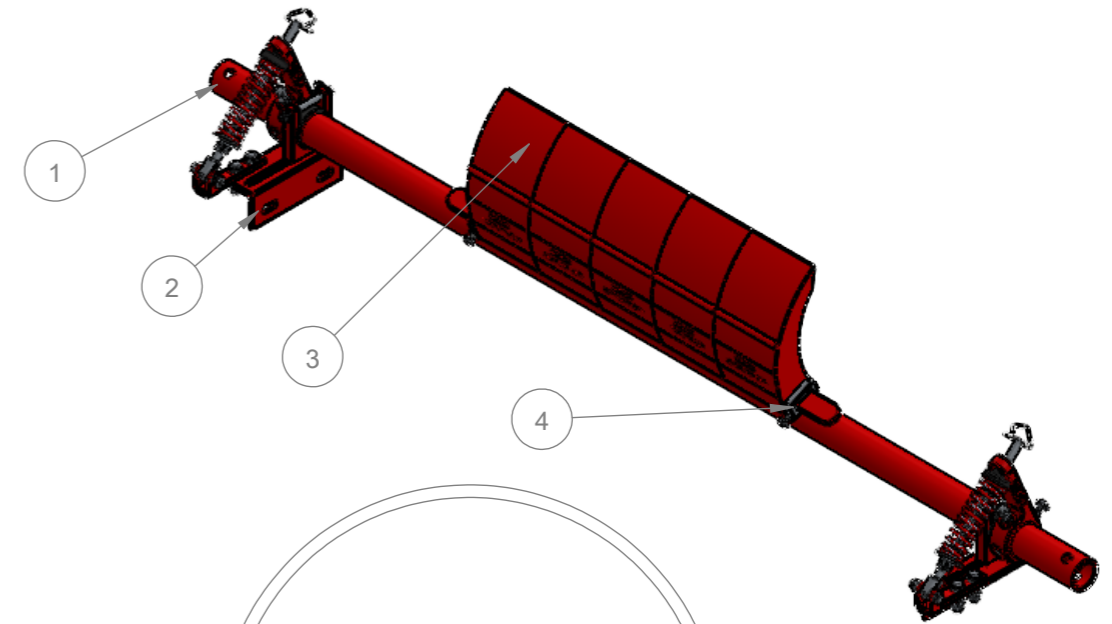


ASSEMBLY NOTES:

- UNLESS DRAWINGS ARE MARKED "FOR CONSTRUCTION", THEY SHALL NOT BE USED FOR CONSTRUCTION PURPOSES
- DO NOT OBTAIN DIMENSIONS BY SCALING FROM DRAWING
- REMOVE ALL BURRS AND SHARP EDGES
- ALL CUTS TO BE A MINIMUM OF CLASS 2 $\sqrt{3.2}$ FINISH UNO

81 114 63 05



CHUTE CUT OUT DETAIL:
REFER TO CUT OUT TEMPLATE
MTP235 CS1 INSTALLATION TEMPLATE

ITEM NO.	DESCRIPTION	QTY.	PART No.	MASS k/g
1	MTP-60-900	1	81 022 04	19.07
2	MDP 60.3 CS1 DUAL COMPRESSION SPRING ASSEMBLY (RED SPRING)	1	81 144 00 61	11.28
3	MDP235 P1 150mm BLADE - FRAS	5	81 110 00 23	2.52
4	END STOP, ASSY. - MTP	2	82 200 00 25	0.20

REVISIONS					MATERIAL:		DRAWN BY		DESCRIPTION:		PROFILE CUT ITEMS:		 MATO AUSTRALIA PTY LTD <small>(INCORPORATED IN NSW) ABN 82 050 057 726</small> 39 BONVILLE AVE THORNTON NSW 2322 PH: 1300 850 795 FAX: (02)4936 1388	
REV.	DESCRIPTION	BY	APRVD	DATE	N/A	JS	MTP-235-P1-CS1-900		TO BE CUT FROM SUPPLIED DXF CAD FILE WHERE APPLICABLE. ADDITIONAL DIMENSIONS CAN BE PROVIDED ON REQUEST. DO NOT SCALE IF IN DOUBT.		© COPYRIGHT, ALL RIGHTS RESERVED			
A	ISSUED FOR CHECKING	KD	JS	27/11/25	FINISH:	JS 27/11/25	APPROVED		PART NO.		THIS DRAWING IS STRICTLY CONFIDENTIAL AND MUST NOT BE COPIED, REPRODUCED OR ADAPTED, NOR MAY ARTICLES BE MANUFACTURED IN ACCORDANCE WITH THE DRAWING WITHOUT PRIOR WRITTEN PERMISSION OF MATO AUSTRALIA PTY LTD.			
B	UPDATED DIMENSIONS	JS	DG	30/01/2026	COLOUR:	JS 27/11/25	CREATED		81 114 63 05		DRAWING NO.			
					MFG'D:	27/11/2025	MASS:		43.38 KG		PG. SIZE			
					SCALE:	DO NOT SCALE	3RD ANGLE PROJECTION		8446		SHEET			
											REV			
											B			

MACHINING AND FABRICATION TOLERANCES UNO: (ALL DIMENSIONS IN mm)
 DIMENSIONAL TOLERANCE: PIPE STRAIGHTNESS
 X.X ±1.0 <1000 ±3.0
 X.XX ±0.5 <2000 ±6.0
 X.XXX ±0.1 <3000 ±9.0
 X.XXXX ±0.01
 ANGLE: ±1.0°
 X.XX ±0.5°
 HOLE CENTERS: ±0.5
 THERMAL CUTTING: ±1.0
 WELDMENTS: ±2.0
 CASTINGS: REFER TO CASTING NOTES
 MACHINING "ROUGH" TO ISO 2768-VL
 MACHINING STD: TO ISO 2768-mK
 POLYURETHANE: ±2.0
 WELD SYMBOLS:
 IN ACCORDANCE TO ISO 2553
 MACHINED SURFACES UNO:
 TO BE $\sqrt{3.2}$ WHERE INDICATED "ROUGH"
 TO BE $\sqrt{3.2}$ WHERE NOT INDICATED