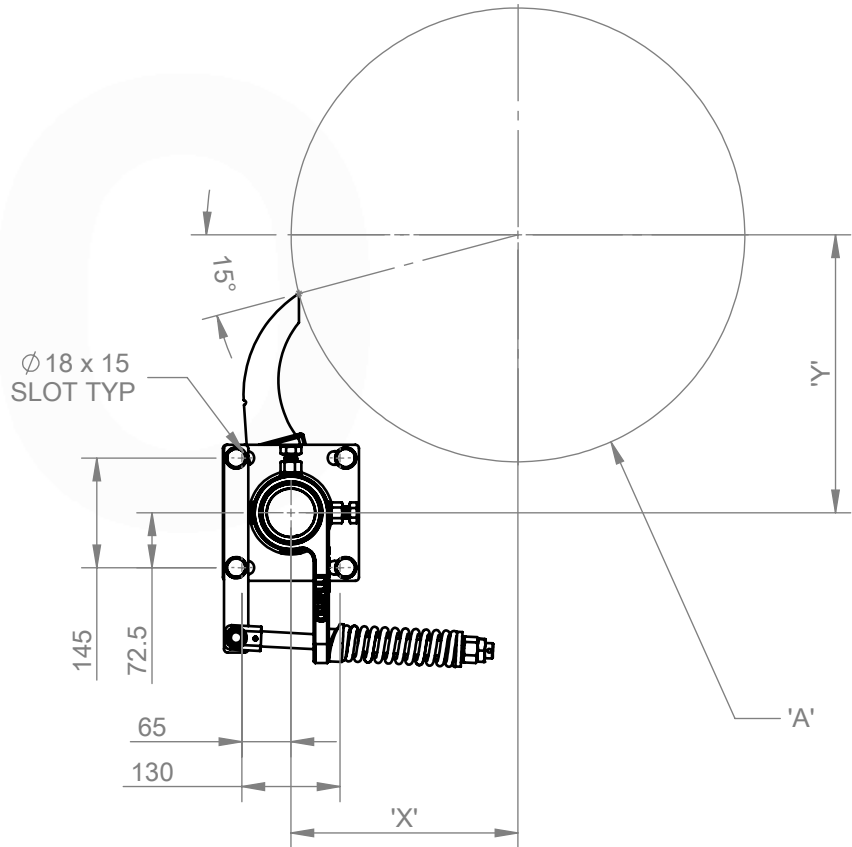
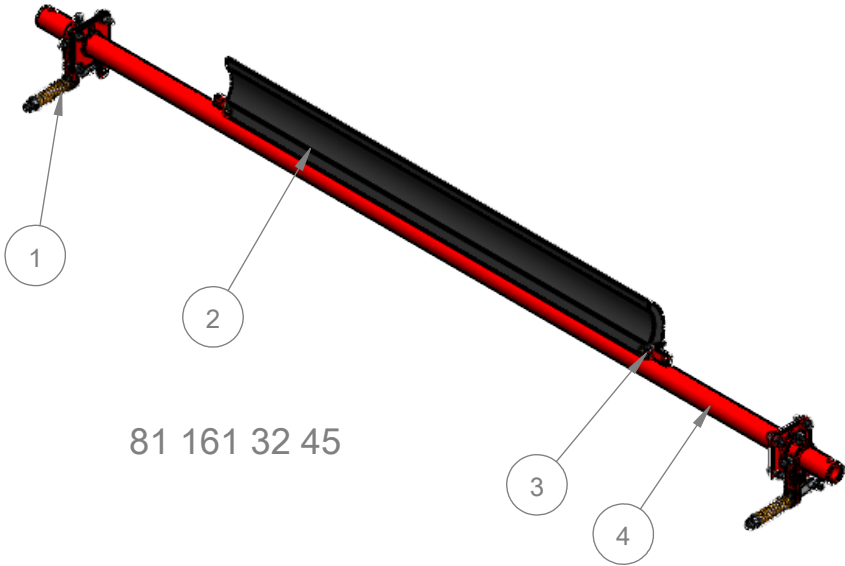
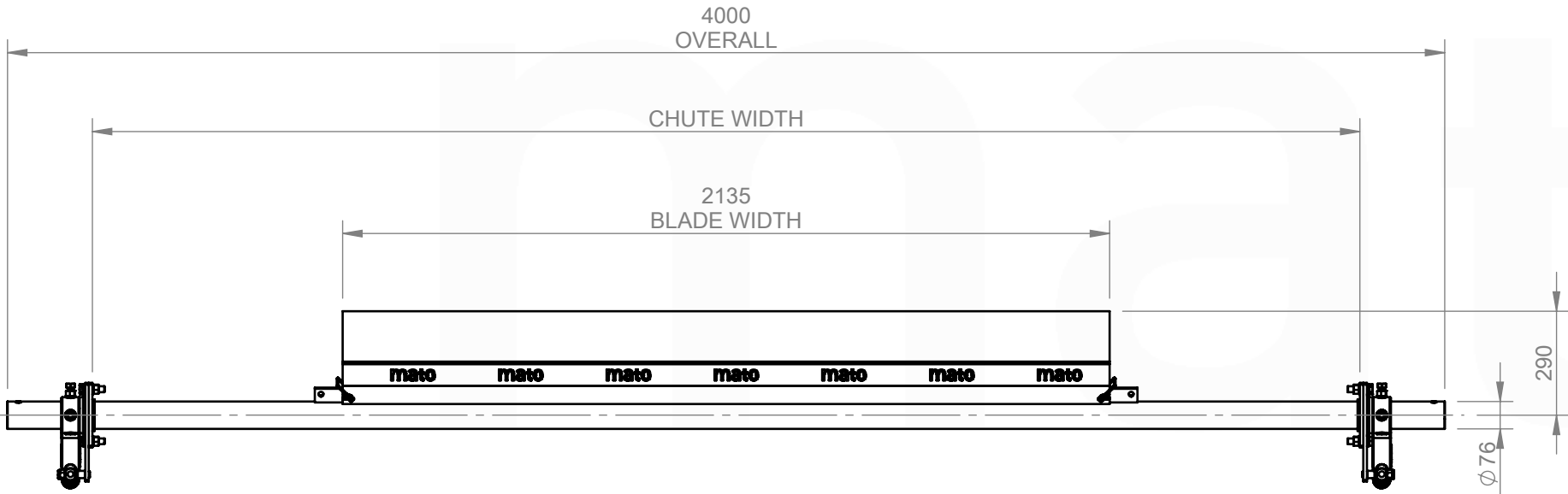


C:\MasVault\MasVault01-Production\NEW FOLDER STRUCTURE\PRIMARY CLEANERS\MDP - PRIMARY CLEANERS\MDP235\161 32 45\CAD FILES\91 161 32 45

- ASSEMBLY NOTES:
1. UNLESS DRAWINS ARE MARKED "FOR CONSTRUCTION",
THEY SHALL NOT BE USED FOR CONSTRUCTION PURPOSES
 2. DO NOT OBTAIN DIMENSIONS BY SCALING FROM DRWAING
 3. REMOVE AL BURRS AD SHARP EDGES
 4. ALL CUTS TO BE A MINIMUM OF CLASS 2 $\sqrt{3.2}$ FINISH UNO



CHUTE CUT OUT DETAIL:
REFER TO CUT OUT TEMPLATE
MDP235 CS2 INSTALLATION TEMPLATE

ITEM NO.	DESCRIPTION	QTY.	PART No.	MASS k/g
1	76.1 MD DUAL PRIMARY COMPRESSION SPRING CS2 (YELLOW) END ASSEMBLY	1	81 161 00 81	15.47
2	MDP235-P2-2100	1	81 140 32 29	34.22
3	MDP235 BLADE RETAINING PIN	2	81 314 23	0.08
4	MDP235-76-2400	1	81 014 33	51.21

					MACHINING AND FABRICATION TOLERANCES UNO: (ALL DIMENSIONS IN mm) DIMENSIONAL TOLERANCE: PIPE STRAIGHTNESS X.X ±1.0 <1000 ±3.0 X.XX ±0.5 <2000 ±6.0 X.XXX ±0.1 <3000 ±8.0 X.XXXX ±0.01 ANGLE: X.X ±1.0° HOLE CENTERS: ±0.5 X.XX ±0.5° THERMAL CUTTING: ±1.0 WELDMENTS: ±2.0 CASTINGS: REFER TO CASTING NOTES MACHINING 'ROUGH' TO ISO 2768-VL MACHINING STD. TO ISO 2768-mK POLYURETHANE: ±2.0 WELD SYMBOLS IN ACCORDANCE TO ISO 2553 MACHINED SURFACES UNO: TO BE 12.5 / WHERE INDICATED 'ROUGH' 3.2 / TO BE 3.2 / WHERE NOT INDICATED		MATERIAL: N/A		DRAWN BY JS		DESCRIPTION: MDP235-P2-CS2-2400/300		PROFILE CUT ITEMS: TO BE CUT FROM SUPPLIED DXF CAD FILE WHERE APPLICABLE ADDITIONAL DIMENSIONS CAN BE PROVIDED ON REQUEST DO NOT SCALE IF IN DOUBT © COPYRIGHT. ALL RIGHTS RESERVED THIS DRAWING IS STRICTLY CONFIDENTIAL AND MUST NOT BE COPIED, REPRODUCED OR ADAPTED, NOR MAY ARTICLES BE MANUFACTURED IN ACCORDANCE WITH THE DRAWING WITHOUT PRIOR WRITTEN PERMISSION OF MATO AUSTRALIA PTY LTD.		mato MATO AUSTRALIA PTY LTD (INCORPORATED IN NSW) ABN 62 050 057 726 39 BORVILLE AVE THORNTON NSW 2322 PH: 1300 850 795 FAX: (02)4936 1388		
REVISIONS					FINISH: N/A		CHECKED DG 24/06/25										
REV.	DESCRIPTION	BY	APR'VD	DATE	COLOUR: N/A		APPROVED DG 24/06/25		PART NO. 81 161 32 45								
A	ISSUED FOR CONSTRUCTION	JS	DG	25/06/25	MFG'D: INTERNAL		CREATED 6/06/2025		MASS: 101.06 KG		3RD ANGLE PROJECTION 		DRAWING NO. 7920		PG. SIZE A3	SHEET 1 / 1	REV A

MACHINING AND FABRICATION TOLERANCES
UNO:
(ALL DIMENSIONS IN mm)
DIMENSIONAL TOLERANCE: PIPE STRAIGHTNESS
X.X ±1.0 <1000 ±3.0
X.XX ±0.5 <2000 ±6.0
X.XXX ±0.1 <3000 ±9.0
X.XXXX ±0.01
ANGLE: X.X ±1.0°
X.XX ±0.5°
HOLE CENTERS: ±0.5
THERMAL CUTTING: ±1.0
WELDMENTS: ±2.0
CASTINGS: REFER TO CASTING NOTES
MACHINING "ROUGH" TO ISO 2768-vL
MACHINING STD: TO ISO 2768-mK
POLYURETHANE: ±2.0
WELD SYMBOLS:
IN ACCORDANCE TO ISO 2553
MACHINED SURFACES UNO:
TO BE $\sqrt{12.5}$ WHERE INDICATED "ROUGH"
TO BE $\sqrt{3.2}$ WHERE NOT INDICATED